

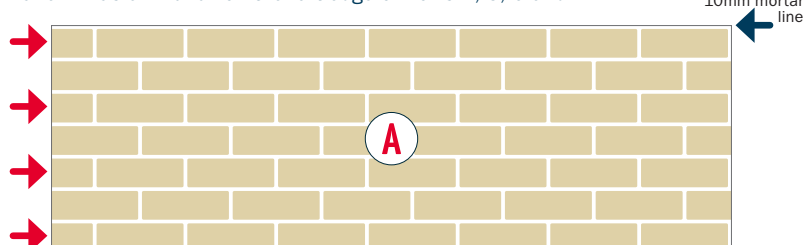
# DURA STANDARD 230 PANELS



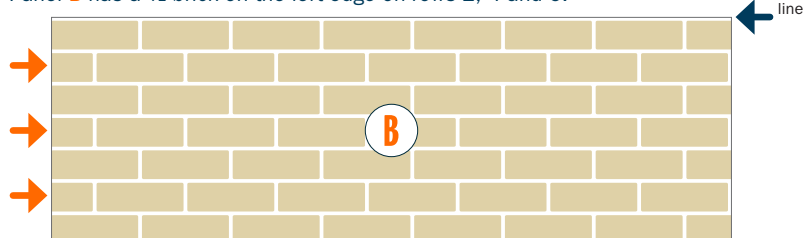
The *Dura Standard 230* brick is a traditional 230 × 76mm brick size.

Two panels are required for a correct brick pattern. Install alternating **A B A B**.

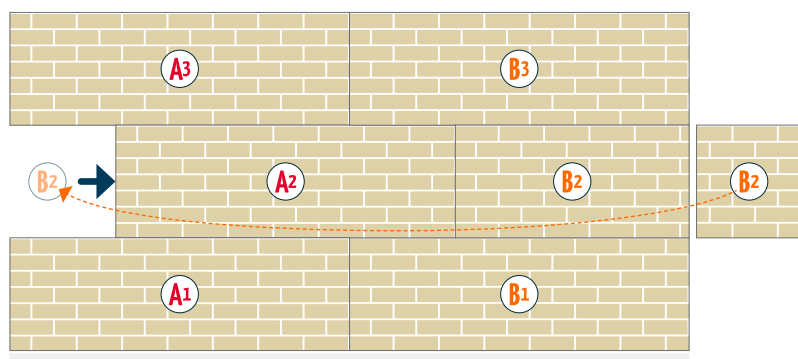
Panel **A** has a ½ brick on the left edge on rows 1, 3, 5 and 7.



Panel **B** has a ½ brick on the left edge on rows 2, 4 and 6.



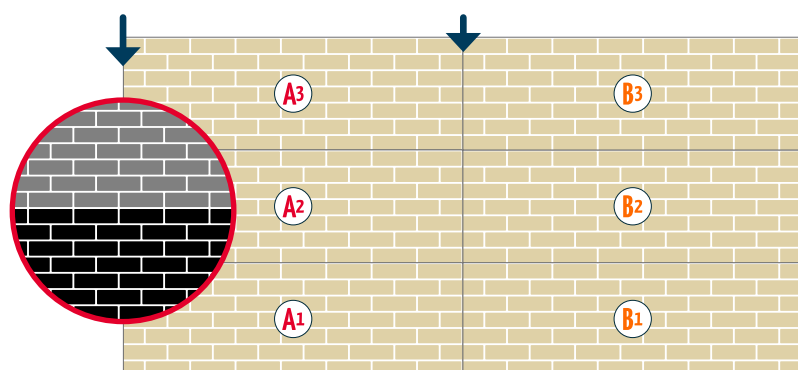
*Dura Standard 230* looks best installed with alternate rows offset.



**What happens if I use a stacked layout?**

A stacked layout will disrupt the brick pattern.

Panel edges may be more visible.



## HOW TO PREPARE

Follow these simple instructions to prepare your *Dura Standard 230* panels for installation.

### BEFORE YOU START

Make sure all *Dura Standard 230* A & B panels are the right way up. Panels need to be installed with the 10mm mortar line **at the top**.

#### Work out the brick pattern

Install *Dura Standard 230* 12 in an **A-B-A-B** order to get an authentic brick pattern.

Offset alternate panel rows 2½ bricks. At the end of the row cut off the panel overhang. Use the off-cut to fill the offset gap.

### PREPARATION

To prepare your panels before installing:

- 1 Ensure panel edges are free of excess brick.
- 2 Cut part panels required using a masonry disc in a circular saw or angle grinder.
- 3 Mitre corners at 45 degrees.

### ADDITIONAL OUTDOOR PREPARATION

*DuraBric* panels can be installed on an outside wall to create an authentic brick finish. But, it is important the *DuraBric* panels **do not get wet**.

Panels **MUST** be completely sealed with an acrylic waterproof/membrane paint before installing.

The paint must be applied to the whole panel as per the manufacturer's guidelines.

We recommend *Crommelin Fix & Finish* (available at Bunnings) which comes in 8 pre-mixed colours.

Alternatively, white can be tinted to the required colour or a different finish applied over the painted panels after installation.

To prepare for outdoor installation:

- 1 Make sure panels and substrate are dry.
- 2 Use non-corrosive stainless steel or galvanised screws.
- 3 Seal the panels completely – front, back and sides – with an acrylic waterproof/membrane paint (like *Crommelin Fix & Finish*) to protect from getting wet after installation.



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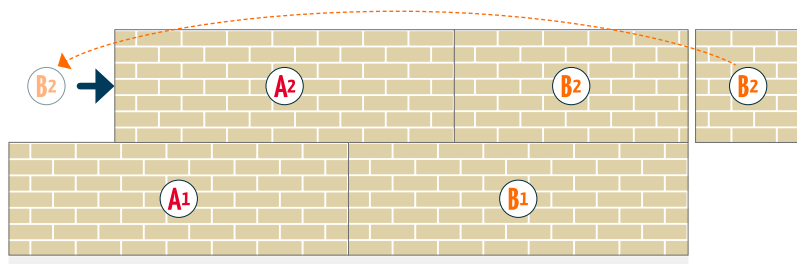


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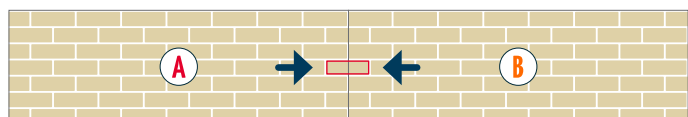
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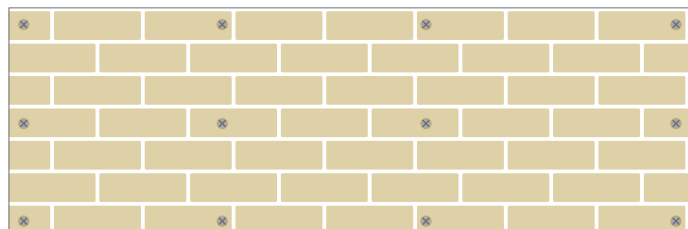
Install the bottom panels first and work up towards the ceiling, offsetting alternate rows.



Dura Standard 230 A & B panels should be butt-joined horizontally. Half bricks at ends of panel A & B will align to create full bricks.



Sink 10-12 screws into the panel brickface, not the mortar lines.



## HOW TO INSTALL

After preparing your **Dura Standard 230** panels (see over) follow these easy installation instructions.

### INSTALLATION

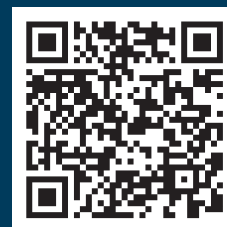
If installing DuraBric panels outdoors make sure you have completed the **ADDITIONAL OUTDOOR PREPARATION** (see over for details).

- 1 Install panels over a continuous substrate such as plaster, 6-8mm bracing ply, Gyproc or Blueboard.
- 2 Start by installing the bottom row first and work up to the top.
- 3 Panels need to be butt-joined. Half bricks on each panel will align to create one full brick.
- 4 To fix panels in place screw through the brickface **not** through the mortar lines – 10-12 screws per panel is recommended.
- 5 Sink screws approx. 2mm into the brickface
- 6 Conceal all screw holes and corner gaps with filler provided.
- 7 Filler supplied is ready to use – **do not add water**.
- 8 To remove excess filler, sand with an off-cut piece of DuraBric, brickface-to-brickface.

### HOW TO FINISH

All DuraBric panels are supplied unfinished.

For information and ideas on how to finish DuraBric panels scan the QR code.



Need some inspiration? Visit the [DuraBric Gallery](#).



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