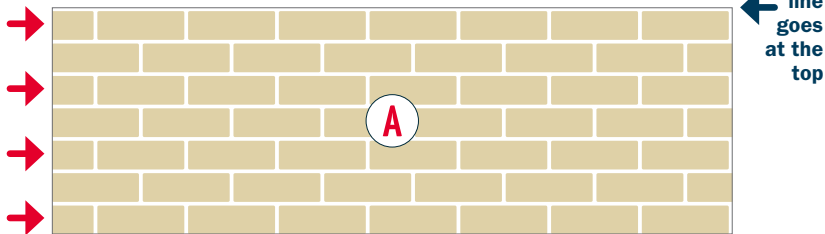


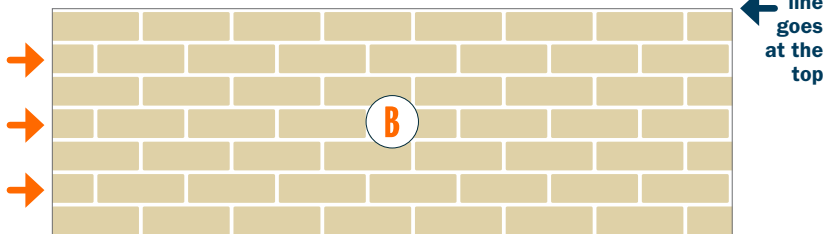
DURA STANDARD 230 PANELS

The *Dura Standard 230* brick size is 230 × 76mm, the same as a traditional brick. Two panels, **A** & **B** are needed for a correct brick pattern. Install alternating **A B A B**.

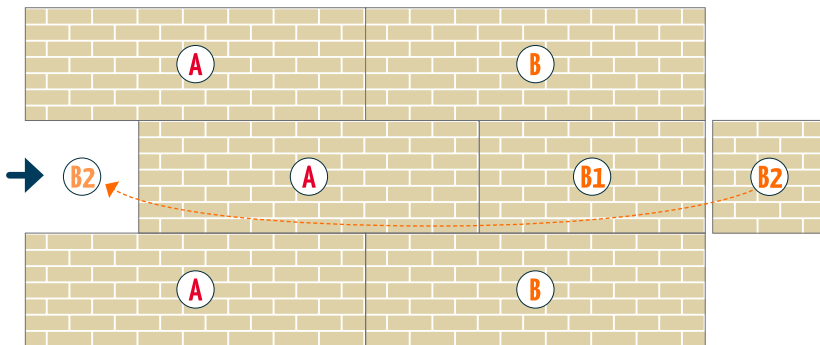
Panel **A** has a ½ brick on the left edge on rows 1, 3, 5 and 7.



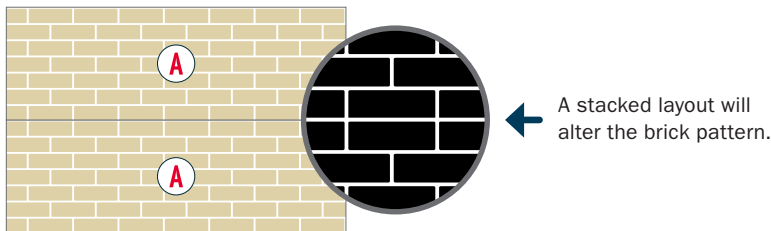
Panel **B** has a ½ brick on the left edge on rows 2, 4 and 6.



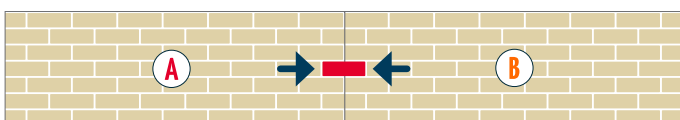
Dura Standard 230 looks best installed using an offset layout on alternate rows.



What happens if I use a stacked layout?



Dura Standard 230 A & B panels should be butt-joined horizontally, ½ bricks will align to create full bricks.



HOW TO INSTALL

To install *Dura Standard 230* panels, follow these simple instructions.

BEFORE YOU START

Make sure your *Dura Standard 230 A & B* panels are the right way up. All panels need to be installed with the mortar line **at the top**, above the first row of bricks.

Work out the brick pattern

To get an authentic brick pattern install *Dura Standard A & B* panels in an A-B-A-B pattern.

Offset each alternate panel row the length of 2½ bricks. Cut the panel overhang at the end of the row and use to fill the offset gap.

PREPARATION

Prepare your panels **before** you start installing.

- 1 Ensure panel edges are free of excess brick.
- 2 Cut part panels required using a masonry disc in a circular saw or angle grinder.
- 3 Mitre corners at 45 degrees.

INSTALLATION

- 1 Install panels over a continuous substrate such as plaster, 6-8mm bracing ply, Gyproc or Blueboard.
- 2 Start by installing the bottom panels (left or right) and work upwards to the top.
- 3 Panels need to be butt-joined. Half bricks on each alternate row will align to create one full brick.
- 4 When fixing panels in place screw through the brickface **not** through mortar lines – 10-12 screws per panel is recommended.
- 5 Sink screws approx. 2mm into brickface.
- 6 Conceal all screw holes and corner gaps with filler provided.
- 7 Filler supplied is ready to use – **do not add water**.
- 8 To remove excess filler, sand with an offcut piece of DuraBric, brickface-to-brickface.

EXTERIOR INSTALLATION

- 1 Make sure panels and substrate are dry.
- 2 Seal front, back and edges of panels with a good quality masonry acrylic sealer to protect and prevent from becoming wet after installation.

HOW TO FINISH

DuraBric panels are supplied unfinished.

For some recommendations and inspiration go to: durabric.com.au/installation/how-to-finish or durabric.com.au/gallery/